### ED-US030965

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of : Attn: Mail Stop AF

Yoshinobu FUKUDA et al. : Patent Art Unit: 3655

Serial No. 10/583,998 : Examiner: Richard M. Lorence

Filed: June 22, 2006 : Confirmation No. 3377

For: MULTI-PLATE CLUTCH DEVICE AND

CLUTCH DISK ASSEMBLY

## AFFIDAVIT UNDER 37 CFR §1.132

Assistant Commissioner of Patents Washington, DC 20231

Sir:

## I, Hideaki Namba, being duly sworn, depose, and state:

- 1. I received a B.S in Transportation Mechanical Engineering from Osaka Sangyo University in Japan in 1992.
- 2. I have been employed by Exedy Corporation since 1992, and am in charge of designing clutch devices.
- 3. I supervised the experiments and created the chart to the left of the heading "LONG LIFE DESIGN" (hereinafter long life chart) and the chart within the box entitled "EASY TO HANDLE WHILE HIGH TRANSMISSION FORCE IS BEING MAINTAINED" (hereinafter handling chart) on the pages of the Exedy Corporation brochure (Exhibit A) submitted herewith.
- 4. The long life chart and the handling chart accurately represent the results of experiments conducted by Exedy Corporation.
- 5. As shown in the long life chart, semi-carbon clutches, e.g., clutches in which the friction plates are made of a carbon composite material and the flywheel/input rotor and pressure plate are made of metal containing iron as the main ingredient or steel, have more than twice the life expectancy of conventional metallic type clutches, and more four times the life expectancy of full carbon clutches that do not use oversized plates.

Appl. No. 10/583,998 Affidavit in Reply to Office Action of February 23, 2010

6. As shown in the handling chart, at lower temperatures, the semi-carbon clutches have a low friction coefficient and at higher temperatures have a much higher friction coefficient.

June 18,2010

(Signature

Date)

Hideaki Namba

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of the carbon material we must specify the proper way to get the discs up to operating temperature. This process will heat the discs so that they will hold the specified Due to the inherent properties in the warm up proceedures torque ratings

is three, five second "slips" of the clutch within 30 seconds. This process may seem excessive but is The correct method for heating up an Exedy Carbon Clutch necessary when producing such high power levels.

LIGHT IN WEIGHT, DURABLE AND RESILIENT TO HIGH HEAT, CONTRIBUTING

TO AN IMPROVEMENT IN TRACK TIMES.

PLATE CLUTCHES. THE CLUTCHES ARE

CLUTCHES; THE CARBON STEEL MULTI

THE FLAGSHIP MODEL OF EXEDY RACING

INTRODUCING

By Controlling the carbon muers bearing temperature the cross layer type carbon Exedy carbon clutches are tuned so that at a ower temperature, engagement feeling is revolution strength and high torque coefficient. Semi carbon clutches incorporate all features of carbon material, with the friction mproved and conversely at high temperatures type of driving, the carbon clutches offer hígh heat resistance and a stable frictíon coefficient being effected by temperature. engagement is ideal for sporty driving. In any material which is the most appropriate for high fransmission, is applied to tuning car cutches. Full carbon clutches encompass lightweight excellent operational feel.

be

Costs can

controlled and there is no need to worry about

parts failure.

additional modifications.

Carbon materials are baked at more then 2,000

degree Celcius which allows the carbon material

Complete bold on designs that require no

Bolt on design



## of iron therefore eliminating feeling change and Carbon Material not only has a high heat resistance but also a "nonstick" to dissipate heat far better then conventional metallic material. Heat expansion rate is 1/20th disengagement performance change that may happen due to distortion caused by expansion characteristic that eliminates disengagement. during driving.

## ALIGHT IN WEIGHT>

The heaviest components of the clutch system are the clutch cover, plates and Full



clutch incorporate an improved cover Semi-Carbon

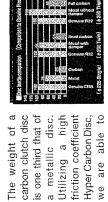
> to conventional metallic type material, which equates to an improved cost performance thanks to longer overhaul however when used with oversized pressure plates, the

cycles. Full carbon clutches have more wear then metallic

ife is identical to metallic.

Semi-Carbon clutches allow double life when compared

# <LOW INERTIA DESIGN>



diameter reducing inertia, enabling quick reduce the disc we are able to shift response.

configuration and lightened flywheel also enabling a reduction in vehicle weight.

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